

| | |
|----------------------|---|
| Product | : PolyVelours (RCN) + PolyBoss + MultiColour + Luxine + Panther + Lightning + Nature Design + Nylon Substrate Invercote Creato board 300 Grs/m² |
| Date of issue | : 01.04.2009 |

1. Manufacturer

Krekelberg Flock Products BV
Industrieweg 10
6051 AE Maasbracht
The Netherlands
Tel. +31-475-461 860
Fax +31-475-461 663
E-mail sales@krekelberg.nl

2. Composition

Substrate : sulphate board 300 grs/m²
Adhesive : Water-based dispersion
Flock : Viscose (RA) / Nylon (PA)

3. Dimensions

Sheets
1000x700mm
1000mm wide
tol. -0+3mm
Packaging: flock to board

4. Properties

Total weight : Ca. 390 grs/m²
Cobb60 value : 30 grs/m²
Chloride : none
pH-value : neutral
Fastness to light : 4 to 6 (depending on colour)

5. Processing

Recommended adhesives for lamination include solvent dispersion glues, dextrine glues and glutine glues (hot-melt). PVC glues in general are not recommended. It is advisable to test the suitability of the adhesive beforehand.

6. Disposal considerations

Disposal must be made according to official regulations; landfill or combustion.

This data is based on our present knowledge. However, it shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

| | |
|----------------------|--|
| Product | : PolyVelours (RCN) + PolyBoss + MultiColour + Luxine + Panther + Lightning + Nature Design + Nylon Substrate GC1 board 260 Grs/m² and 330 Grs/m² |
| Date of issue | : 01.04.2009 |

1. Manufacturer

Krekelberg Flock Products BV
Industrieweg 10
6051 AE Maasbracht
The Netherlands
Tel. +31-475-461 860
Fax +31-475-461 663
E-mail sales@krekelberg.nl

2. Composition

Substrate : GC1 board; 260 grs/m² and 330 grs/m²
Adhesive : Water-based dispersion
Flock : Viscose (RA) / Nylon (PA)

3. Dimensions

Sheets

Size : 1000x700mm
: 1000mm wide
: tol. -0+5mm
: Packaging flock to flock

4. Properties

Total weight : Ca. 355 grs/m² and 425 grs/m²
Cobb60 value : 30 grs/m²
Chloride : none
pH-value : neutral
Fastness to light : 4 to 6 (depending on colour)

5. Processing

Recommended adhesives for lamination include solvent dispersion glues, dextrine glues and glutine glues (hot-melt). PVC glues in general are not recommended. It is advisable to test the suitability of the adhesive beforehand.

6. Disposal considerations

Disposal must be made according to official regulations; landfill or combustion.

This date is based on our present knowledge. However, it shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

| | |
|----------------------|--|
| Product | : PolyVelours (RCN) + PolyBoss + MultiColour + Luxine + Panther + Lightning + Nature Design + Nylon <u>Substrate paper 90 grs/m² and 170 grs/m²</u> |
| Date of issue | : 01.04.2009 |

1. Manufacturer

Krekelberg Flock Products BV
Industrieweg 10
6051 AE Maasbracht
The Netherlands
Tel. +31-475-461 860
Fax +31-475-461 663
E-mail sales@krekelberg.nl

2. Composition

Substrate : Paper; 90 grs/m² and 170 grs/m²
Adhesive : Water-based dispersion
Flock : Viscose (RA) / Nylon (PA)

3. Dimensions

| <u>Rolls</u> | <u>Sheets</u> |
|--------------------|----------------------------|
| Size 1x100m | 1000x700mm |
| Core diameter 70mm | 1000mm wide tol. -0+5mm |
| | Packaging: flock to flock |

4. Properties

Total weight : Ca. 185 grs/m² and 265 grs/m²
Cobb60 value : 30 grs/m²
Chloride : none
pH-value : neutral
Fastness to light : 4 to 6 (depending on colour)

5. Processing

Recommended adhesives for lamination include solvent dispersion glues, dextrine glues and glutine glues (hot-melt). PVC glues in general are not recommended. It is advisable to test the suitability of the adhesive beforehand.

6. Disposal considerations

Disposal must be made according to official regulations; landfill or combustion.

This date is based on our present knowledge. However, it shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

| | |
|----------------------|---|
| Product | : PolyVelours (RCN) + PolyBoss + MultiColour + Luxine + Panther + Lightning + Nature Design + Nylon Substrate PS |
| Date of issue | : 01.04.2009 |

1. Manufacturer

Krekelberg Flock Products BV
 Industrieweg 10
 6051 AE Maasbracht
 The Netherlands
 Tel. +31-475-461 860
 Fax +31-475-461 663
 E-mail sales@krekelberg.nl

2. Composition

Substrate : High impact polystyrene
 Adhesive : Water-based dispersion
 Flock : Viscose (RA) / Nylon (PA)

3. Dimensions

Width : Max. 1365 mm
 Thickness substrate: 0,2 to 1,2 mm
 Diameter of rolls : 400, 500 or 800 mm
 Core diameter : 70 mm, 76 mm or 150 mm
 On request sheets are available, thickness max. 0,8 mm

4. Properties

| | | |
|-------------|-----------------|-----------------------------|
| Substrate | : Polybutadiene | approx. 9 % |
| | : Titandioxyde | < 6 % (dependant on colour) |
| | : Styrene | < 500 ppm |
| End-product | : Chloride | none |
| | : Sulphide | none |

5. Processing

Meant for thermoforming / vacuumforming.

6. Disposal considerations

Disposal must be made according to official regulations; landfill or combustion.

This date is based on our present knowledge. However, it shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

| | |
|----------------------|---|
| Product | : PolyVelours (RCN) + PolyBoss + MultiColour + Luxine + Panther + Lightning + Nature Design + Nylon Substrate selfadhesive paper |
| Date of issue | : 01.04.2009 |

1. Manufacturer

Krekelberg Flock Products BV
 Industrieweg 10
 6051 AE Maasbracht
 The Netherlands
 Tel. +31-475-461 860
 Fax +31-475-461 663
 E-mail sales@krekelberg.nl

2. Composition

Substrate : 80 grs/m² white selfadhesive paper
 Adhesive : Water-based dispersion
 Flock : Viscose (RA) / Nylon (PA)

3. Dimensions

| <u>Rolls</u> | <u>Sheets</u> |
|--------------------|----------------------------|
| Size Rolls 1x100m | 1000x700mm |
| Core diameter 70mm | 1000mm wide tol. -0+5mm |
| | Packaging; flock to flock |

4. Properties

Total weight : Ca. 175 grs/m²
 Cobb60 value : 30 grs/m²
 Chloride : none
 pH-value : neutral
 Fastness to light : 4 to 6 (depending on colour)

5. Disposal considerations

Disposal must be made according to official regulations; landfill or combustion.

This data is based on our present knowledge. However, it shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.